

Work Order ID 73197



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Friday, August 26, 2011 7:16:39 AM

Item ID:	D412-704-011	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Copilot Emergency Cargo Release					
Start Date:	8/26/2011	Start Qty:	4.00		Cust Item ID:	
Required Date:	9/16/2011	Req'd Qty:	4.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>CL</u>	Date:	<u>11/08/26</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-704-011CHG001								

S. Uliola

110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

11/9/10 42 S

120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

S. Uliola

(44)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 73197

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Item ID: D412-704-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-011 ☐ Location: _____ ☐ PPP Rev: B

Sp 11-10-20.

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/10/24
mf
11-10-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 73197

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-DG5 Clamp		Purchased	No			100	Each	28.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST306		28							
					118077	28							
D3207-2 Bracket		Manufactured	No			120	Each	9.0000	1	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		9							
					57562	1							
					70291	8							
D3207-5 Bracket		Manufactured	No			120	Each	10.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		2							
					46856	2							
				ST202		8							
					70293	8							
D3208-1 Doubler		Manufactured	No			120	Each	6.0000	4	11/9/6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		6							
					70303	6							

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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Work Order ID: 73197

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

D3208-1

Manufactured No

120

Each

15.0000

Filler

Location

Loc Qty

Loc Code

ST202

15

67718

15

Manufactured No

120

Each

14.0000

D3208-3

Pedal Mount Angle

Location

Loc Qty

Loc Code

ST202

14

68697

2

71677

12

Manufactured No

120

Each

4.0000

D3208-7

Filler

Location

Loc Qty

Loc Code

ST202

4

68698

4

Manufactured No

120

Each

9.0000

D3208-9

Doubler

Location

Loc Qty

Loc Code

ST202

9

71031

9

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 73197

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

D3214-1

Manufactured No

120

Each

15.0000



Placard



11/9/65 (40)

Location

Loc Qty

Loc Code

ST202

15

70125

1

70304

14

D412-704-041

Manufactured No

120

Each

2.0000



Pedal Assembly (205/212/214/412)



B73198 of 11/10/19

Location

Loc Qty

Loc Code

ST191

2

70604

2

D412-704-045

Manufactured No

120

Each

0.0000



Cable Assembly (212/214/412)



73103 04
73198 12

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
/ 1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
/ 1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
/ 1					D3207-2	BRACKET
	1				D3207-3	BRACKET
/ 1					D3207-5	BRACKET
/ 1	1				D3208-1	DOUBLER (OR ECM 999709-1)
/ 1					D3208-11	FILLER
/ 1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
/ 1	1				D3208-7	FILLER (OR ECM 999709-3)
/ 1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
/ 1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
/ 4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

Date: 07.08.10